Ingersoll

C47239 Steering Pin Kit

1. Remove the old steering pin and nut.

2. Install the new pin into the steering plate as shown.

3. Put large washer onto bolt and insert through steering plate and pin from the top as shown.

4. Install shim washers between steering plate and sector gear to obtain about 1/32" clearance between the mating teeth.

5. Place the remaining shim washers (if any) along with the other large washer and secure with the lock nut provided as shown. Torque bolt to 40-45 ft-lbs.

Old Style