



C47471-SPE

Seat Assembly Replacement Kit

- For most Case/Ingersoll garden tractor applications without seat adjuster track
- Replaces:
 - C18217, C26909, C26981, C27823, C27825, C30066, C30067, C30071, C47471





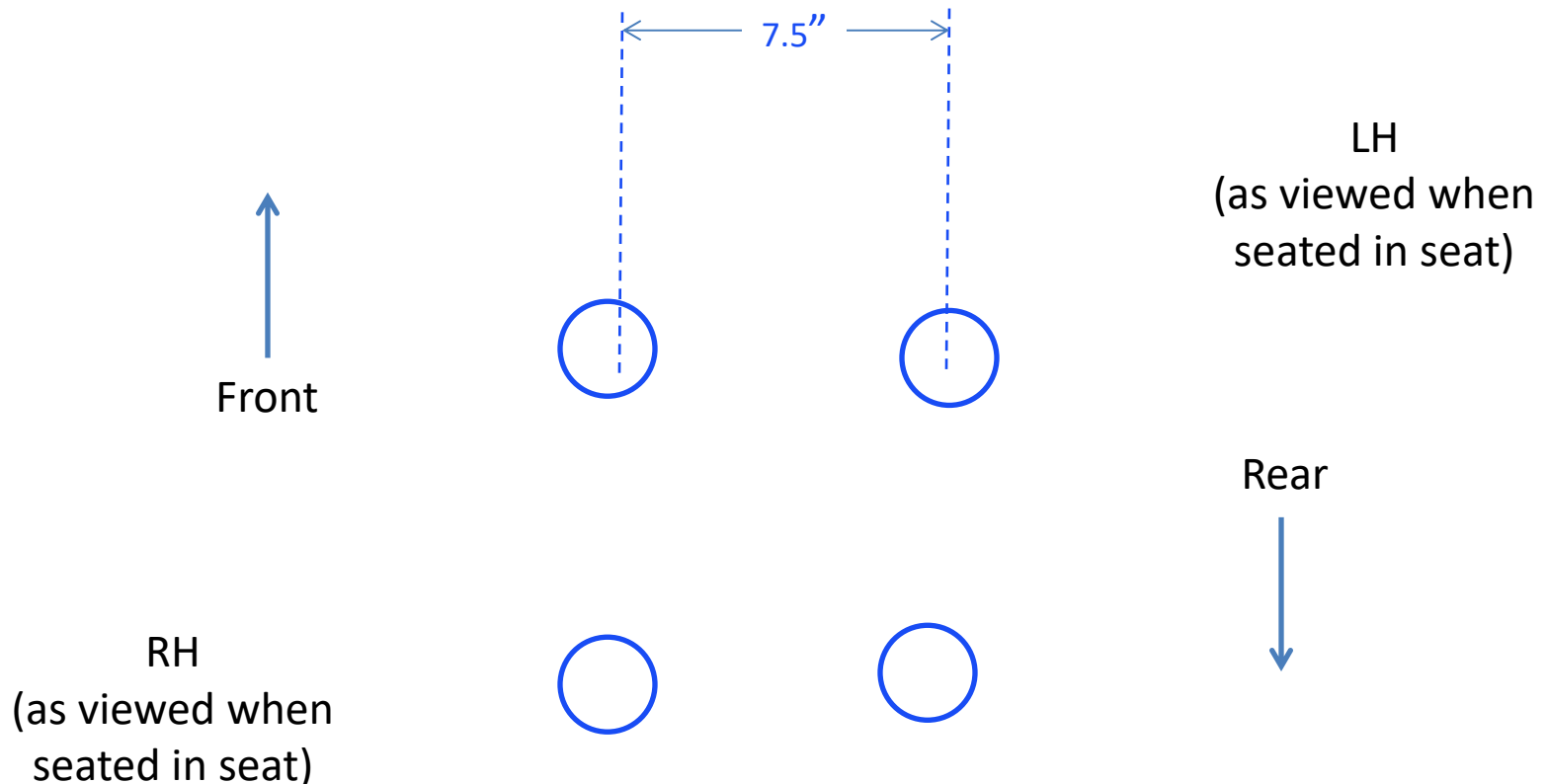
C47471-SPE SEAT ASSEMBLY REPLACEMENT KIT

- Kit Contents
 - 1 seat with pre-assembled adjuster track
 - 4 bolts – 5/16-18 x 1-1/2
 - 8 nuts - 5/16-18 flanged lock nut



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- Remove and set aside the glide tracks which are slid on to the seat track. A tie strap and the adjuster mechanism hold them in place during shipping.
- Leave the bolted on seat tracks in position





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- Position adjuster tracks parallel to length of seat, centered, and 7.5" apart
 - This can be measured as 1.25" inboard of the adjustment slots the track bolts to
- Secure 4 allen head bolts in specific holes shown, at 11 ft-lbs torque
 - Some adjustment may be required when installing to tractor seat hinge
- **CAUTION**
 - This orientation is crucial to prevent excess seat travel when installed to the tractor





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- Check secured track for square by measuring diagonal corner to corner
 - Both corner measurements should be approximately 15- $\frac{1}{4}$ " inch
- **CAUTION**
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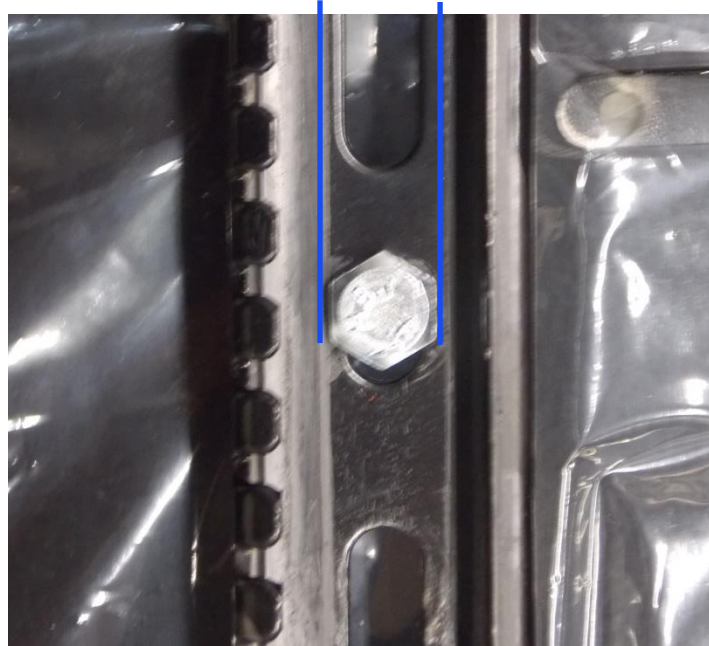
- Serrated side of both tracks oriented toward RH side (adjuster handle side)
- Assemble 5/16-18 x 1-1/2" bolt with 5/16-18 flanged lock nut to each glide track, exactly in positions shown (4 places). Some adjustment may be required later.
- **CAUTION**
 - This orientation is crucial to prevent excess seat travel when installed to the tractor





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- Orient bolt hex to be aligned parallel to track as shown
 - This prevents interference with adjuster track
- **CAUTION**
 - This orientation is crucial to prevent excess seat travel when installed to the tractor





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- Serrated side of both tracks oriented toward RH side (adjuster handle side)
- Insert glide tracks to seat as shown, LH from front of seat, RH from rear of seat
- **CAUTION**
 - This installation orientation is required to prevent excess seat travel when installed to the tractor





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- Seat assembly should appear as shown, with location of adjuster track and 4 studs as highlighted





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- Mount seat assembly with tracks to tractor seat hinge
- Studs should be in the 4 locations highlighted
 - Adjustment of holes on the seat pan may be required due to production tolerances, simply drill 2 rearward holes oversized to 3/8"
- Some stud adjustment may be required to fit hole span on seat hinge





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- Secure seat assembly to tractor seat hinge in 4 places using 5/16" Flanged Lock Nut (4) as highlighted.
 - Use only self locking nuts to ensure retention of seat assembly to seat hinge
- Use original C15410 rubber mount pads on under side of seat pan at 2 forward positions. This prevents distortion of adjuster track and is crucial to smooth operation of seat track
 - In some applications, rubber mount pads may be used at rear position





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- Finished installation

