

# **OWNER'S MANUAL** Model Number

700700-1 Subframe with actuators 700470-3 Compact Drive Mechanism 700471-3 Northeast Drive Mechanism



# BERCO Subframe with electric actuators lift & Drive mechanism *for*

# JOHN DEERE TRACTORS D & E SERIES

\* ASSEMBLY

\* REPAIR PARTS

\* OPERATION

- \* MAINTENANCE

## **CAUTION:**

**READ & FOLLOW ALL SAFETY RULES & INSTRUCTIONS BEFORE OPERATING YOUR EQUIPMENT** 



R-08112018

## LIMITED WARRANTY

#### Conditions and Products Covered:

BERCOMAC guarantees any part of the product or accessory manufactured by BERCOMAC and found in the reasonable judgment of BERCOMAC to be defective in material and or workmanship will be repaired or replaced by an authorized dealer without charge up to our maximum labor rates and preestablished times. For replacement parts only standard ground freight services are covered. This warranty extends to the original retail purchaser only and is not transferable to any subsequent purchasers. This warranty applies to the products bought and used in North America.

#### Warranty Period

(from date of the original retail purchase)

- Residential use: 1 year
- Semi-commercial, professional or rental use: 90 days

**Exceptions Noted Below;** the following items are guaranteed by the original manufacturer and have their own warranty, conditions and limited time:

- Tire Chains: <u>90 days</u>
- Engines: <u>Will vary as per the manufacturer</u> Please refer to the engine manufacturer's warranty statement included with the unit. BERCOMAC is not authorized to handle warranty adjustments on engines.

#### Items and Conditions NOT Covered:

This warranty does not cover the following:

- Pick-up or delivery charges or in-home services fees.
- Any damage or deterioration of the unit, parts and or finish of these due to normal use, wear and tear, or exposure.
- Cost of regular use or maintenance service or parts, such as gas, oil, lubricants, tune-up parts, and adjustments.
- Any part or accessory which has been altered, modified, misused, neglected, accidentally damaged or not properly installed, maintained, stored or repaired not in accordance with the instructions in the owner's manual.
- Repair due to normal wear and or any wear items such as shear pins, bolts, belts, etc.
- Expedited freight fee services for replacement parts.
- Shear bolts and shear pins are to be considered as a preventive measure not as an assured protection, any damages resulting from the lack of shear bolts breakage are not covered.
- Damages due to product being installed on a vehicle other than stipulated in owner's manual.

NOTE: All warranty work must be performed by an authorized dealer using original (manufacturer) replacement parts.

#### Owner's Responsibilities:

BERCOMAC's defective equipment or part must be returned to an authorized dealer within the warranty period for repairs. In the event that defective merchandise must be returned to manufacturer for repairs, freight fees are prepaid and a written authorization from BERCOMAC must be obtained by dealer prior to the shipment. This warranty extends only to equipment operated under normal conditions. To validate a warranty claim, it is the user's responsibility to maintain and service the unit as specified in the owner's manual or to have the unit serviced at their dealer at their expense.

#### **General Conditions:**

The sole liability of BERCOMAC with respect to this warranty shall be strictly and exclusively repair and replacement as mentioned herein. BERCOMAC shall not have any liability for any other costs, loss or damage, including but not limited to, any incidental or consequential loss or damage.

Taking advantage of the warranty does not in any way extend the length or renewal of the warranty.

In particular, without being limited to, BERCOMAC shall have no liability or responsibility for:

- Travel time, overtime, after hours time or other extraordinary repair charges or relating to repairs and or replacements outside of normal business hours.
- Rental of like or similar replacement equipment during the period of any, repair or replacement work.
- Any communicating or travel charges.
- Loss or damage to person or property other than that covered by the terms of this warranty.
- Any claims for lost revenue, lost profit or any similar costs as a result of damage or repair.
- Attorney's fees.

BERCOMAC's responsibility in respect to claims is limited to making the required repairs or replacement without charge up to our maximum labor rates and pre-established times and no claim of breach of warranty shall be cause for cancellation or rescission of the contract of sale of any product or accessory. In no event recovery of any kind be greater than the amount of the purchase price of the product sold.

This warranty gives you specific legal rights. You may also have other rights, which vary from state to state.

**NOTE:** Bercomac reserves the right to change or improve the design of any part or accessory without assuming any obligation to modify any product previously manufactured.

#### Instructions for Obtaining Warranty Services:

Contact dealer where equipment was purchased or any other BERCO service dealer to arrange service at their dealership. Requests for warranty claims must be carried out through the same distribution network used to purchase the product. Don't forget to bring your proof of purchase (sales receipt) to the BERCOMAC dealer.

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## INTRODUCTION

#### TO THE PURCHASER

This new accessory was carefully designed to give years of dependable service. This manual has been provided to assist in the safe operation and servicing of your attachment.

**NOTE:** All photographs and illustrations in the manual may not necessarily depict the actual models or attachment, but are intended for reference only and are based on the latest product information available at the time of publication.

Familiarize yourself fully with the safety recommendations and operating procedures before putting the machine to use. Carefully read, understand and follow these recommendations and insist that they be followed by those who will use this attachment.



THIS SAFETY ALERT SYMBOL IDENTIFIES AN IMPORTANT SAFETY MESSAGE IN THIS MANUAL THAT HELPS YOU AND OTHERS AVOID PERSONAL INJURY OR EVEN DEATH. DANGER, WARNING, AND CAUTION ARE SIGNAL WORDS USED TO IDENTIFY THE LEVEL OF HAZARD. HOWEVER, REGARDLESS OF THE HAZARD, BE EXTREMELY CAREFUL.

- DANGER: Signals an extreme hazard that will cause serious injury or death if recommended precautions are not followed.
- WARNING: Signals a hazard that may cause serious injury or death if the recommended precautions are not followed.
- CAUTION: Signals a hazard that may cause minor or moderate injury if the recommended precautions are not followed.

Record your attachment serial number and purchase date in the section reserved below (there is no serial number on the subframe). Your dealer requires this information to give you prompt, efficient service when ordering replacement parts. Use only genuine parts when replacements are required.

If warranty repairs are required please present this registration booklet and original sales invoice to your selling dealer for warranty service.

#### This manual should be kept for future reference. <u>Please check if you have received all the parts for your kit with the list of the</u> <u>bag and the list of the box.</u>

SERIAL NUMBER : (IF APPLICABLE)	
MODEL NUMBER:	
PURCHASE DATE :	



SAFETY PRECAUTIONS



Careful operation is your best insurance against an accident. Read this section carefully before operating the vehicle and accessory. This accessory is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury. All operators, no matter how experienced they may be, should read this and other manuals related to the vehicle and accessory before operating. It is the owner's legal obligation to instruct all operators in safe operation of the accessory.

#### **GLOSSARY:**

In this manual, right and left sides are determined by sitting on the seat of the vehicle facing forward.

In this manual, "accessories" means attachments (snowblower, rotary broom, blade etc.) that you install on the vehicle (lawn tractors, A.T.V. s etc).

#### TRAINING:



This symbol, "Safety Alert Symbol", is used throughout this manual and on the accessory's safety labels to warn of the possibility of serious injury. Please take special care in reading and understanding the safety precautions before operating the vehicle and accessory.

- 1. Read this owner's manual carefully. Be thoroughly familiar with the controls and proper use of the vehicle and accessory. Know how to stop the unit and disengage the controls quickly.
- 2. Never allow children to operate the vehicle nor the accessory. Never allow adults to operate the vehicle nor the accessory without proper instructions.
- 3. No one should operate the vehicle nor the accessory while intoxicated or while taking medication that impairs the senses or reactions.
- 4. Keep the area of operation clear of all people, particularly small children and pets.
- 5. Never start or operate the accessories except from the operator's station on the power unit except if this is impossible.

#### PREPARATION:

- 1. Thoroughly inspect the area where the accessory is to be used and remove door mats, all foreign objects and the like.
- 2. For motorized accessories, disengage all clutches and shift into neutral before starting engine.
- 3. Do not operate the accessory without wearing adequate winter outer garments. Avoid loose fitting clothing that can get caught in moving parts. Wear footwear that will improve footing on slippery surfaces.

- 4. Handle fuel with care, it is highly flammable.
  - a) Use approved fuel container.
  - b) Never add fuel to a running engine or hot engine.
  - c) Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors.
  - d) Never fill containers inside a vehicle, or on a truck or a trailer bed with a plastic liner. Always place containers on the ground, away from your vehicle, before filling.
  - e) When practical, remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
  - f) Keep the nozzle in contact with the rim of the fuel tank or container opening at all times, until refueling is complete. Do not use a nozzle lockopen device.
  - g) Replace fuel cap securely and wipe up spilled fuel.
  - h) If fuel is spilled on clothing, change clothing immediately.
- 5. Never attempt to make any adjustments while the engine (motor) is running (except when specifically recommended by manufacturer).
- 6. Let the vehicle and accessory adjust to outdoor temperatures before using.
- 7. Never use an accessory without proper guards, plates, or other safety protective devices in place
- 8. Always make sure to wear the appropriate safety equipment required (glasses, muffs, mask...) for each type of product. See operation section.
- 9. Always make sure of having safe traction on the vehicle by using the recommended accessories (chains, A.T.V. tracks, counterweights...). See operation section.
- 10. Always make sure all components are correctly installed. (driveline securely attached and locked at both ends, belts properly installed...)
- 11. If applicable, always handle the winch cable with thick leather gloves.
- 12. Never modify the accessory or any part without the written consent from the manufacturer.





#### **OPERATION:**

- 1. Do not put hands or feet near, under or inside rotating parts.
- 2. Exercise extreme caution when operating on or crossing gravel drives, walks or roads. Stay alert for hidden hazards or traffic. Do not carry passengers.
- After striking a foreign object, stop the engine (motor), disconnect the wire from the spark plug(s) and keep wire away to prevent accidental starting. Thoroughly inspect the accessory for any damage and repair damage before restarting and using the accessory.
- 4. If the unit should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- 5. Take all possible precautions when leaving the vehicle unattended. Disengage the power take-off, lower the attachment, place the transmission into neutral, set the parking brake, stop the engine and remove the ignition key.
- 6. Do not run the engine indoors, except when starting the engine and for transporting in or out of the building. Do not operate or let motor run in a storage area without ventilation because gas contains carbon monoxide which is odorless, colorless and can cause death.
- 7. Never use the accessories across the face of slopes, go from top to bottom. Exercise extreme caution when using equipment on slopes. Do not attempt to clear a steep slope.
- 8. Never tolerate bystanders in the working zone. Never use an accessory in the direction of bystanders, it might throw gravel or debris that can hurt people or damage property.
- 9. Never operate the accessory at high transport speeds on slippery surfaces. Use care when backing up.
- 10. Do not carry passengers.
- 11. Disengage power to the accessory when it is transported or not in use.
- 12. Never operate the accessory without good visibility or light.
- 13. Keep the accessory away from heat sources or flames.
- 14. If applicable, never handle the winch cable or hook while in tension.

#### **MAINTENANCE AND STORAGE**

- When cleaning, repairing or inspecting the vehicle and accessory: stop the engine, set brake, remove ignition key, and wait that all moving parts have stopped. For gasoline engine, disconnect wire from the spark plug(s) and keep wire away to prevent accidental starting.
- 2. Check all the bolts and components at frequent intervals to make sure that they are properly tightened.
- 3. Never store a motorized accessory with fuel in the fuel tank inside a building where ignition sources are present such as hot water and space heaters, clothes dryers, and the like. Allow the engine to cool before storing in any enclosure.
- Always refer to the owner's manual when you store the accessory and vehicle for a prolonged or an unspecified length of time.
- 5. Maintain or replace safety and instruction labels, as necessary.
- 6 For winter accessories, (if applicable), let the engine run for a few minutes after clearing snow in order to prevent the rotary parts from freezing.
- 7. Inspect the vehicle's and accessory's air filter (if applicable) every day. Clean it or replace it as necessary. Change the oil more often when working in dusty conditions. See the vehicle's and accessory's owner's manual.

#### **TRANSPORT**

- 1. Review Transport Safety instructions in vehicle manual before moving.
- 2. Check with local authorities regarding transport on public roads. Obey all applicable laws and regulations.
- 3. Make sure all lights and reflectors that are required by the local highway and transport authorities (exemple : SMV (Slow Moving Vehicle)) are in place, are clean, and can be seen clearly by all overtaking and oncoming traffic.
- 4. Never have the equipment in operation during transport.
- 5. Always travel at a safe speed.



## SAFETY DECALS



#### REPLACE IF DECALS ARE DAMAGED SEE PARTS BREAKDOWN FOR DECAL LOCATION

#### DECAL #107151



Failure to observe these instructions could lead to severe injury or death.

To avoid injury to hands or fingers:

--Keep hands away from the hot surface.

DECAL #105946



To avoid serious injury:

Keep all parts of the body away from moving components.

Do not put any part of the body under the accessory when the accessory is in the raised position.

# IMPORTANT: TORQUE ALL BOLTS ACCORDING TO TORQUE SPECIFICATION TABLE WHEN STATED: TIGHTEN FIRMLY.

THE ACTUATORS KIT IS TO BE USED ONLY TO LIFT BERCO ACCESSORIES, ANY OTHER USE MAY RESULT IN DAMAGE TO THE VEHICLE.

This subframe may be used to install different attachments (see attachments page). Once installed, it may remain permanently on your vehicle (other than actuators). **NOTE:**It is not necessary to remove mower deck at this step.

#### INSTALLING THE REFLECTORS

**IMPORTANT:** When operating the tractor with the front mounted attachment, install the two red-colored adhesive reflectors on the rear vertical surface of the tractor's fender.

### STEP 1 SUBFRAME INSTALLATION:

Refer to parts breakdown section for parts identification.

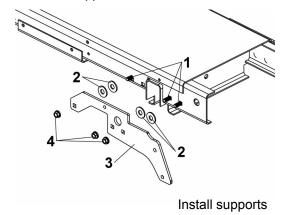
Install the supports (item 3) on each side of the vehicle.		
Item #	Description	Action
1	Carriage bolt, 3/8 x 1" (qty 6)	Insert as shown.
*2	Washer 106822, (qty 6)	See*
3	Support (qty 2)	Install on the bolts as shown
4 Flange nut 3/8", Do not tighten (qty 6) now.		
*If necessary, use the flat washers to keep the support flat on the vehicle frame. A washer for E series and two washers for D and LA series.		

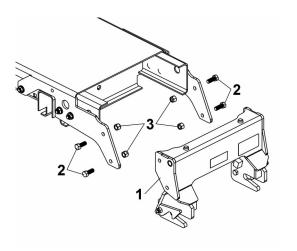
Install the female hitch (item 1).		
# Item	Description	Action
1	Female hitch	Install between the two supports.
2	Hex bolt 3/8 x 1" (qty 4)	Insert as shown.
3	Nylon insert lock nut 3/8" (qty 4)	See*
*Put the assembled actuators such as step 3 before tightening the nuts (item 3) then remove the assembled actuators for later installation.		

#### **TOOLS REQUIRED:**

Wrenches: 5/16, 7/16, 9/16, 1/2, 10mm Ratchet Sockets: 9/16, 1/2 Pliers 1 wrench (for the nuts on the battery posts of the vehicle) Drill Drill bit: 1/2 Hammer

Please sort out and identify all the hardware before starting installation. Lists for the hardware bag and for the box are supplied in each.



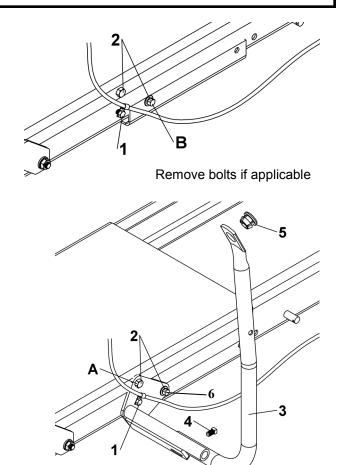


Install female hitch between supports

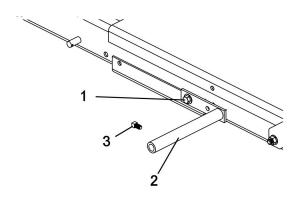
Install the handle support (item 3) on the left side.		
# Item	Description	Action
1	Tractor bolt	Remove if tractor has a cable for manual clutch.
2	Tractor bolts (qty 2)	Remove from tractor.
3	Handle support	Install as shown using the tractor bolts (items 1 & 2). Tighten firmly.
4	Square head set screw 5/16 x 1/2"	Insert in the hole of the handle.
5	Plastic grommet	Insert as shown.
*6	Hex. flange bolt M8 x 1.25 x 20	Insert at location (B).

\* For E series only: Take the bottom bolt (B) and put it in location (A) and then replace the bolt at location (B) with the hex. flange bolt. M8 x  $1.25 \times 20$  (item 6). Then secure the manual clutch cable with the nylon tie wrap in the free hole (in location 1) of the handle support.

Install the cab support (item 2) on the right side.		
# Item	Description	Action
1	Tractor bolt	Remove to install cab support.
2	Cab support	Install as shown with tractor bolt.
3	Square head set screw 5/16 x 1/2"	Insert in the hole of the handle.



Install handle support



Install cab support

#### STEP 2: INSTALLATION OF THE CONTROL SWITCH FOR THE ACTUATORS

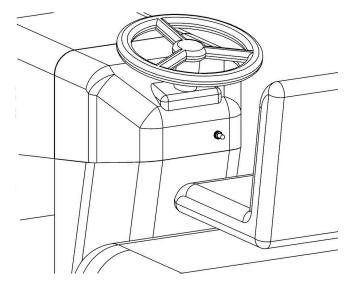
Before drilling the hole, check behind the dashboard to make sure there is enough space to install the switch.

Drill a 1/2" hole in the dashboard or an appropriate place (see reference drawing). Stick the UP/DOWN decal over the hole for the switch.

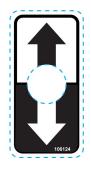
Insert the switch in the hole and secure in place with the rubber boot.

**NOTE:** It is important to install the switch vertically. Connect the wires as shown.

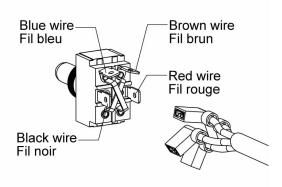
When the switch is raised, the actuators must lift the accessory. If you prefer the contrary, invert the blue and brown wires.



Install the actuators control switch



Up / Down decal



Connect the wires

#### **IDENTIFY THE IGNITION WIRE:**

Place the clip of the Hi / Low tester on the negative post (-) on the battery or a metal surface without any paint.

Turn the ignition key to the position: Accessory.

Insert the tip of the tester in a hole at the back of the starter (switch) make sure to touch the metal part of the wire (on most tractors, it is the A1 terminal on the ignition switch that is used for accessories. Before connection, verify with HI/LOW tester).

If the tester's light turns on, turn the ignition key to the position, Off. The light must turn off.

You have identified the ignition wire, if not repeat the operation on another wire.

#### **INSTALL THE RELAY AND THE CONTROL WIRE:**

Install the relay (item 3) on the assembled wire (item 1), as shown.

Join the ignition wire and the orange wire from the wire assembly (item 1) with the instant connector (item 2).





#### FOR YOUR SECURITY:

Read and follow the safety precautions for the battery in the vehicle's manual.

CAUTION

#### **CONNECT THE WIRES ON THE BATTERY:**

Connect the wires from the relay to the vehicle's battery.

The red wire (+) on the positive post of the battery (item 1).

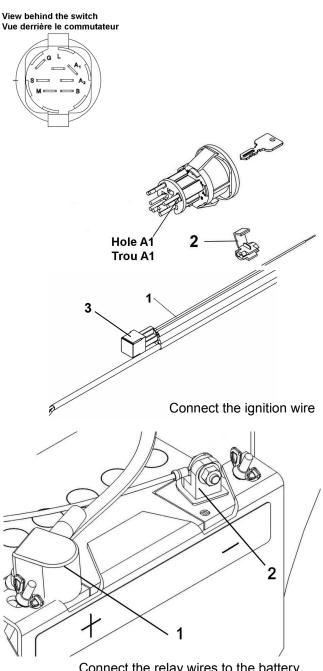
The black wire (-) on the negative post of the battery (item 2).

Make sure to tighten the nuts on the posts.

#### **TIE ALL THE WIRES:**

NOTE: Make sure the wires from the control assembly do not interfere with anything on the tractor nor come into contact with any heating, electrical or removable elements of the tractor.

Tie the wires with four nylon tie wraps included in the kit.



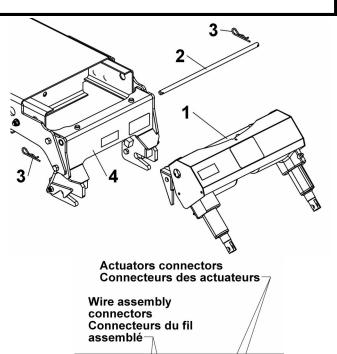
Connect the relay wires to the battery

WARNING

It is the owner's responsibility to make sure the wiring assembly is grouped together where possible, properly supported, and located so that no portion is in contact with the carburetor, metallic fuel lines, the exhaust system, moving parts, or sharp edges.

#### STEP 3: ASSEMBLED ACTUATORS INSTALLATION:

Install the assembled actuators (item 1)		
# Item	Description	Action
1	Assembled actuators	Install on the female hitch (item 4)
2	Pin	Install as shown.
3	Hair pin	Secure the pin



#### CONNECT THE ACTUATORS TO WIRE ASSEMBLY

Connect the two connectors of the actuators to the connectors of the wire assembly installed previously.

Make sure they are well connected.

#### STEP 4: DRIVE MECHANISM INSTALLATION:

WARNING



TO PREVENT INJURIES: Stop the motor. Apply parking brake. Remove the ignition key. Disconnect the wire from the spark plug(s) and keep away from spark plug(s) to prevent accidental starting.

NOTE: You must remove mower deck to install the drive mechanism.

Install the sleeve (item 1) on each side.		
# Item	Description	Action
1	Sleeve (qty 2)	Install as shown.
2	Hex bolt 3/8 x 1 1/4'' (qty 2)	Insert in the sleeve.
3	Flange nut 3/8" (qty 2)	Tighten firmly.
4 Flat washer 7/16" Insert between fram		Insert between frame and sleeve on the left side



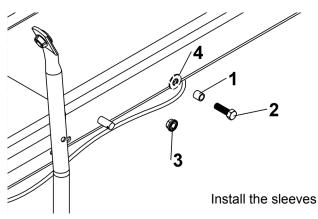




#### **TO PREVENT INJURIES:**

It is the person who installs the drive mechanism responsibility to make sure that when the clutch is disengaged that all moving parts stop.

For more information, do not hesitate to contact the technical support.



#### PREPARATION OF DRIVE MECHANISM FRAME:

This set is configured for the E series.

If the tractor is from another series, remove the right support (item 2) by removing 4 hex. bolts.  $5/16 \times 3/4$  " and the nylon insert nuts (items 3 and 4).

Next, install the support (item 5), (from the hardware bag) that is identical to the left support (item 1) already installed. And install it with 2 hex bolts.  $5/16 \times 3/4$  " and nylon insert nuts 5/16 " (item 3) previously removed. Be sure to install the right support in the same holes A or B as the left support so that the left and right supports are aligned.

#### MOUNTING OF THE DRIVE MECHANISM ON THE VEHICLE:

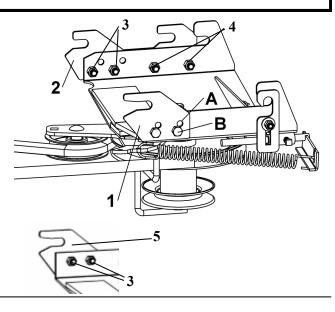
Install the drive mechanism (item 1).		
install the drive mechanism (item 1).		
# Item	Description	Action
1	The front end of drive mechanism	Hook on the pins.
2	Latch	Lift to open.
3	The back end of drive mechanism	Install on the sleeves. Release latch to lock into place.
4	Washer	Install on the pin.
*5	Flat washer	See*
*6	Hair pin	See*
*Reinstall the flat washers & hair pins that were on the pins from the mower deck supports.		

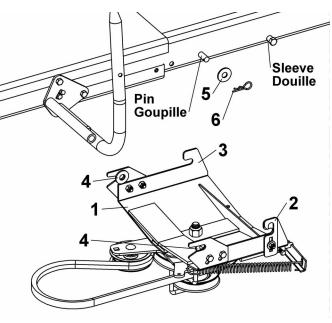
#### **DRIVE MECHANISM FRAME ALIGNMENT:**

#### For non-E series tractor.

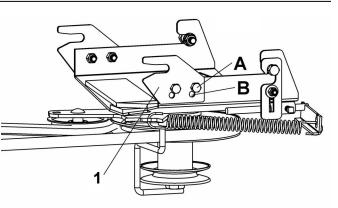
This kit can be installed on John Deere with different frame configuration. You may have to adjust the front bracket to ensure that the pulleys are parallel to the tractor frame.

If the pulley on the drive are not parallel with the tractor, move the front support bracket (item 1) by putting the screw and bolt to location B instead of location A.





Install the drive mechanism



#### For tractors with Electric Clutch:

Install the belt on the engine pulley of the vehicle.

Check the tension on the spring (item 1).

If necessary, adjust the tension by moving the adjustment rod (item 2) and tighten the set screw (item 3).

## For tractors with Manual Clutch activated by a cable:

Install the tractor's manual clutch cable . * Remove the spring furnished with the drive mechanism.			
# Item	Description	Action	
1	Spring from the clutch cable	Install as shown in one of the holes on the idler arm.***	
2	Clutch cable	Insert in the slot on the adjustment rod.	
3	Hair pin 2mm	Secure the cable.	
4	Adjustment rod	Slide towards the back to apply enough tension on the spring.	
5	Square head set screw 5/16 x 1/2"	Secure the adjustment rod.	
***NOTE	***NOTE: Use Hole A for the 100, LA series Use Hole B for the D, E series		
Install the belt on the engine pulley of the vehicle. Check the tension on the spring. If necessary, adjust the tension by moving the adjustment rod and tighten the set screw.			

Tension arm Bras de tension

> Hole A Trou A

> > Install the manual clutch cable

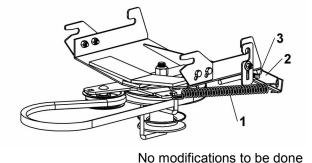


It is the person who installs the drive mechanism responsibility to make sure that when the clutch is disengaged that all moving parts stop.

For more information, do not hesitate to contact the technical support.



Hole B Trou B



#### VERIFICATION OF THE BELT AND PULLEY ALIGNMENT:

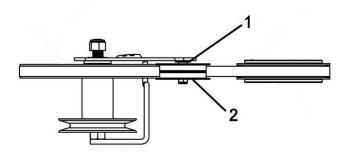




TO PREVENT INJURIES: do this verification when the engine of the vehicle is not running.

If applicable, you can remove or add a flat washer (item 1) on the tension pulley (item 2) for a better adjustment.

Engage and disengage the clutch a few times and make sure the belt does not touch the belt guide in any place when the drive mechanism is engaged.



Adjust the pulleys

## **OPERATION & MAINTENANCE**







Read the vehicle Owner's Manual carefully. Be thoroughly familiar with the controls & proper use of the attachment. Know how to stop the attachment quickly.

#### IMPORTANT:

THE ACTUATORS KIT IS TO BE USED ONLY TO LIFT BERCO ACCESSORIES, ANY OTHER USE MAY CAUSE DAMAGE TO THE VEHICLE.

#### **CONTROLS**

#### IMPORTANT:

In order to avoid draining the battery of the vehicle, always start the engine before using the actuators. THE ACTUATORS CONTROL SWITCH

Push up or down the actuators control switch to lift or lower the accessory to the ground.

#### **ACTUATORS:**

Check actuators before each use. If only one of the two works, make the necessary checks to correct the problem. It is possible to run a single actuator for a few lifts, do this continuously, greatly reduces the life of the actuators.

#### MAINTENANCE

- a) Check mounting bolts at frequent intervals for proper tightness to be sure equipment is in safe working condition.
- b) Apply oil at all pivot points.

#### **BELT REPLACEMENT**

#### Belt for the accessories:

SEE ATTACHMENT OWNER'S MANUAL FOR REPLACING INSTRUCTIONS.

#### **Drive Mechanism Belt:**

- a) Remove the belt from the engine pulley.
- b) Dismount the drive mechanism.
- c) Remove the bolt which retains the tension pulley.
- Replace the belt and re-install the tension pulley. Before tightening make sure the belt guide does not touch the belt at any time.
- e) Re-install the drive mechanism.
- f) Check the alignment of the belt that joins the drive mechanism to the engine pulley.

#### **VERIFY TIRE PRESSURE:**

Tire pressure must be even on both sides of the tractor according to the vehicle's owner's manual.

### **DISMOUNTING & STORAGE**

#### DISMOUNTING

#### SEE ATTACHMENT OWNER'S MANUAL (SNOWBLOWER, BROOM AND BLADE) FOR DISMOUNTING INSTRUCTIONS.

- a) Dismount the attachment.
- b) Remove the rear counterweight when you remove the front attachment (if applicable).
- c) Remove the belt from the engine pulley.
- d) Dismount the drive mechanism by supporting it in hand by opening the latch. Carefully lower to the ground. Remove the V-belt from engine pulley. <u>Manual clutch activated by cable:</u> Unhook cable shield by removing the hair pin. Unhook spring. Pull out drive mechanism from underneath tractor.
- e) Remove actuators (Reverse of step 3)
- f) You may leave the subframe on tractor all year long or remove it if preferred.
- g) Reinstall mower if needed.

#### **STORAGE**

- a) Clean and paint all parts from which paint has worn.
- b) Apply oil at all pivot points.
- c) Inspect and replace all defective parts before using again.

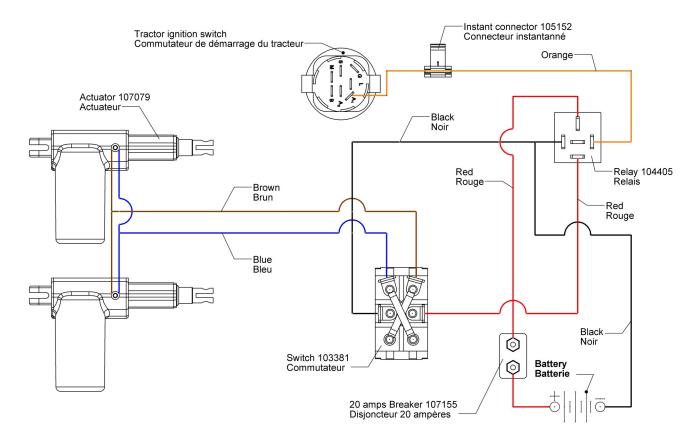
## TROUBLESHOOTING

PROBLEM	POSSIBLE CAUSES	CORRECTIVE ACTION
Actuators that do not hold their charge	Actuators overload (too much weight)	Remove weight (too much snow accumulated)
	New actuators	It may be necessary to 100-200 lifts before the actuators hold their charge due to internal lubrication.
	Only one actuator runs	See section on this problem.
Actuators run backwards	Switch wires reversed.	Recheck wiring.
	Battery wires reversed.	Recheck wiring.
Actuators (or one) will not operate	Vehicle's ignition switch is at OFF position.	Turn vehicle's ignition switch at ON position.
	Broken wires or bad connection.	Check for poor connections.
	Control switch is inoperative.	Replace control switch.
	Relay or breaker is damaged.	Replace the relay or breaker.
	Actuators are damaged.	Replace or repair actuators.
Actuators runs but with insufficient power or line speed.	Weak battery.	Recharge or replace battery. Check charging system
	Poor battery connection.	Check battery terminals for corrosion. Clean when required.
	Actuators are damaged.	Replace or repair actuators.
	Too much weight	Remove weight.
	Very low temperature	Enable actuators few times to heat the components or allow the actuators to be heated by the tractor.

#### \* Please refer to parts breakdown section for parts identification.

## TROUBLESHOOTING

HOW TO KNOW	POINTS TO CHECK	
Poor connections.	Recheck wiring with the owner's manual	
HI/LOW voltage tester does not work.	Connect it on battery posts (+ and -) of a functional battery. If there is no light, the tester is damaged.	
The control switch inoperative.	Test both connectors with HI/LOW voltage tester. If light comes ON or the relay is clicking in both positions (UP & DOWN), the control switch is operative.	
Relay is damaged	If there is voltage on battery wire posts 1 & 2 on the relay and no voltage on posts 3 & 4 when control switch is activated and relay is clicking in both directions, the relay is defective. (see relay assembly section in owner's manual for relay post identification). Check connections with HI/LOW voltage tester.	
Actuators are damaged	The ultimate test is to connect the actuators directly to the battery and reverse the wires to test both directions. If the actuators don't work, they are damaged.	
The breaker is damaged.	Place clip of the HI / LOW voltage tester on negative (-) post of the battery. Check the voltage with the tip of the tester on both terminals of the breaker. If voltage only on 1 terminal replace the breaker. (sometimes it could take a few minutes for the breaker to automatically reset itself)	



### TORQUE SPECIFICATION TABLE

#### GENERAL TORQUE SPECIFICATION TABLE USE THE FOLLOWING TORQUES WHEN SPECIAL TORQUES ARE NOT GIVEN

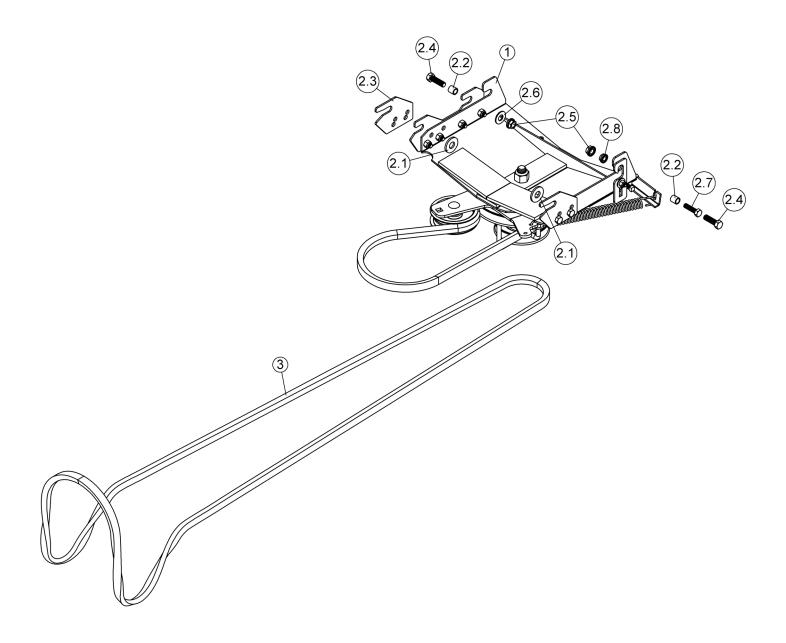
**NOTE:** These values apply to fasteners as received from supplier, dry or when lubricated with normal oil. They do not apply if special graphited or moly disulphide greases or other extreme pressure lubricants are used. This applies to both UNF and UNC threads.

#### \* Thick nuts must be used with grade 8 bolts

SEE Grade	No.			2				5			8	*	
MARKS AS NOTE MAN	OLT HEAD IENTIFICATION ARKS AS PER GRADE OTE MANUFACTURING ARKS WILL VARY		TORQUE				TOF	QUE			TOR	QUE	
ВС	OLT SIZE	FOOT	POUNDS	NEW TON-M	IETERS	FOOT	POUNDS	NEW TON-N	IETERS	FOOT P	OUNDS	NEW TON-M	ETERS
Inches	Millimetre	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min. Max.	Max.	Min. Max.	Max.
1/4"	6.35	5	6	6.8	8.13	9	11	12.2	14.9	12	15	16.3	30.3
5/16"	7.94	10	12	13.6	16.3	17	20.5	23.1	27.8	24	29	32.5	39.3
3/8"	9.53	20	23	27.1	31.2	35	42	47.5	57	45	54	61	73.2
7/16"	11.11	30	35	40.7	47.4	54	64	73.2	86.8	70	84	94.9	113.9
1/2"	12.7	45	52	61	70.5	80	96	108.5	130.2	110	132	149.2	179
9/16"	14.29	65	75	88.1	101.6	110	132	149.2	179	160	192	217	260.4
5/8"	15.88	95	105	128.7	142.3	150	180	203.4	244.1	220	264	298.3	358
3/4"	19.05	150	185	203.3	250.7	270	324	366.1	439.3	380	456	515.3	618.3
7/8"	22.23	160	200	216.8	271	400	480	542.4	650.9	600	720	813.6	976.3
1"	25.4	250	300	338.8	406.5	580	696	786.5	943.8	900	1080	1220.4	1464.5

	METRIC BOLT TORQUE SPECIFICATIONS								
		COARSE THREAD			FINE THREAD				
Size Screw	Grade No.	Pitch (mm)	Foot Pounds	Newton-Meters	Pitch (mm)	Foot Pounds	Newton-Meters		
M6	4T	1.00	3.6 - 5.8	4.9 - 7.9	-	-	-		
	7T		5.8 - 9.4	7.9 - 12.7		-	-		
	8T		7.2 - 10	9.8 - 13.6		-	-		
M8	4T	1.25	7.2 - 14	9.8 - 19	1.00	12 - 17	16.3 - 23		
	7T		17 - 22	23 - 29.8		19 - 27	25.7 - 36.6		
	8T		20 - 26	27.1 - 35.2		22 - 31	29.8 - 42		
M10	4T	1.50	20 - 25	27.1 - 33.9	1.25	20 - 29	27.1 - 39.3		
	7T		34 - 40	46.1 - 54.2		35 - 47	47.4 - 63.7		
	8T		38 - 46	51.5 - 62.3		40 - 52	54.2 - 70.5		
M12	4T	1.75	28 - 34	37.9 - 46.1	1.25	31 - 41	42 - 55.6		
	7T		51 - 59	69.1 - 79.9		56 - 68	75.9 - 92.1		
	8T		57 - 66	77.2 - 89.4		62 - 75	84 - 101.6		
M14	4T	2.00	49 - 56	66.4 - 75.9	1.50	52 - 64	70.5 - 86.7		
	7T		81 - 93	109.8 - 126		90 - 106	122 - 143.6		
	8T		96 - 109	130.1 - 147.7		107 - 124	145 - 168		
M16	4T	2.00	67 - 77	90.8 - 104.3	1.50	69 - 83	93.5 - 112.5		
	7T		116 - 130	157.2 - 176.2		120 - 138	162.6 - 187		
	8T		129 - 145	174.8 - 196.5		140 - 158	189.7 - 214.1		
M18	4T	2.00	88 - 100	119.2 - 136	1.50	100 - 117	136 - 158.5		
	7T		150 - 168	203.3 - 227.6		177 - 199	239.8 - 269.6		
	8T		175 - 194	237.1 - 262.9		202 - 231	273.7 - 313		
M 20	4T	2.50	108 - 130	146.3 - 176.2	1.50	132 - 150	178.9 - 203.3		
	7T		186 - 205	252 - 277.8		206 - 242	279.1 - 327.9		
	8T		213 - 249	288.6 - 337.4		246 - 289	333.3 - 391.6		

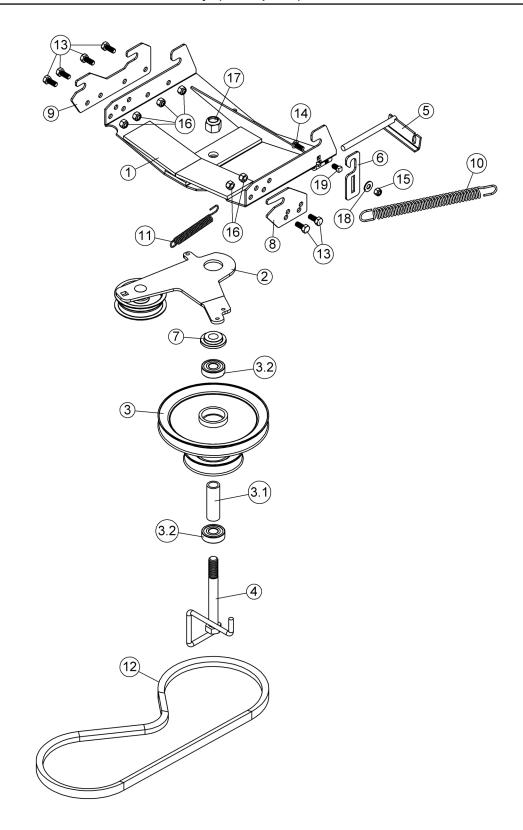
#### NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Mécanisme d'entraînement Compact pour tracteur JD série LA100, D & E #700470-3 Compact drive mechanism for JD tractor LA100, D & E serie's #700470-3



M	NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Mécanisme d'entraînement Compact pour tracteur JD série LA100, D & E #700470-3 Compact drive mechanism for JD tractor LA100, D & E serie's #700470-3							
REF.	ENGLISH DESCRIPTION	DESCRIPTION FRANÇAISE	QTY.	PART#				
1	Drive Frame Assembly (Compact)	Chassis d'entrainement Assemblé (Compact)	1	501449				
2	Hardware bag	Sac de quincaillerie	1	109326				
2.1	Washer	Rondelle	2	106822				
2.2	Sleeve	Douille	2	104886				
2.3	Support	Support	1	106821				
2.4	Hex. bolt 3/8" n.c. x 1 1/4" GR5	Boulon hex. 3/8" n.c. x 1 1/4" GR5	2	O/L (300NC.5P_3-8x1-1-4)				
2.5	Flange nut 3/8" n.c.	Écrou à bride 3/8" n.c.	2	O/L (334NC.P_3-8)				
2.6	Flat washer 7/16" hole	Rondelle plate 7/16" trou	1	O/L (360.P_7-16T)				
2.7	Hex. bolt 5/16" n.c. x 1 1/4" GR5	Boulon hex. 5/16" n.c. x 1 1/4" GR5	1	O/L (300NC.5P_5-16x1-1-4)				
2.8	Flange nut 5/16" n.c.	Écrou à bride 5/16" n.c.	1	O/L (334NC.P_5-16)				
3	V-Belt , B-130	Courroie en V , B-130	1	104887				

O/L = Obtain Locally / Obtenir localement Part numbers starting with **500XXX** are not available for sale, however, separate parts are available for sale individually. Les numéros **500xxx** ne sont pas disponibles pour la vente. Au besoin, veuillez commander les numéros de pièces séparément.

#### NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Chassis d'entrainement Assemblé (Compact) #501449 Drive Frame Assembly (Compact) #501449



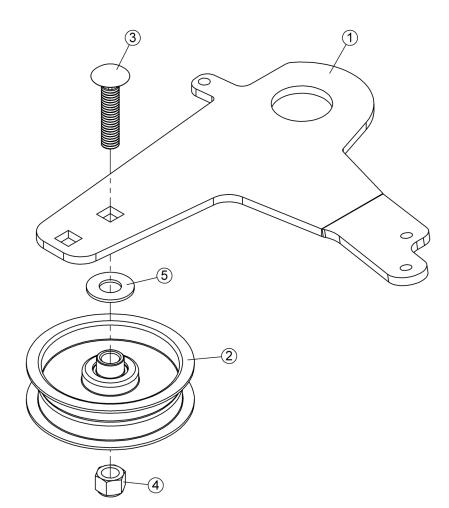
#### NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Chassis d'entrainement Assemblé (Compact) #501449 Drive Frame Assembly (Compact) #501449

REF.	ENGLISH DESCRIPTION	DESCRIPTION FRANÇAISE	QTY.	PART#
1	Drive frame	Châssis d'entraînement	1	109308
2	Idler arm assembly (Compact)	Bras de tension assemblé (Compact)	1	501451
3	Double pulley inc. 102736 & 102782	Poulie double inc. 102736 & 102782	1	102692
3.1	Sleeve	Douille	1	102782
3.2	Ball bearing	Roulement à billes	2	102736
4	Belt guide	Guide-courroie	1	104095
5	Adjustment rod	Tige d'ajustement	1	104841
6	Latch	Loquet	1	104885
7	Flange washer	Rondelle à bride	1	102969
8	Support	Support	1	106821
9	Support	Support	1	109309
10	Spring	Ressort	1	102304
11	Spring 1/2"	Ressort 1/2"	1	102003
12	V-Belt , A-61	Courroie en V , A-61	1	104523
13	Hex. bolt 5/16" n.c. x 3/4" GR5	Boulon hex. 5/16" n.c. x 3/4" GR5	6	O/L (300NC.5P_5-16x3-4)
14	Carriage bolt 1/4" n.c. x 3/4 " GR5	Boulon à carrosserie 1/4" n.c. x 3/4" GR5	1	O/L (320NC.5P_1-4x3-4)
15	Nylon Insert lock Nut 1/4" n.c.	Écrou à garniture de nylon 1/4" n.c.	1	O/L (335NC.P_1-4)
16	Nylon Insert lock Nut 5/16" n.c. GR5	Écrou à garniture de nylon 5/16" n.c. GR5	6	O/L (335NC.P_5-16)
17	Nylon Insert lock Nut 5/8" n.c.	Écrou à garniture de nylon 5/8" n.c.	1	O/L (335NC.P_5-8)
18	Flat washer 5/16" hole	Rondelle plate 5/16" trou	1	O/L (360.P_5-16T)
19	Square head set screw 5/16" x 1/2"	Vis à pression à tête carré 5/16" x 1/2"	1	O/L (392NC.N_5-16X1-2)

O/L = Obtain Locally / Obtenir localement

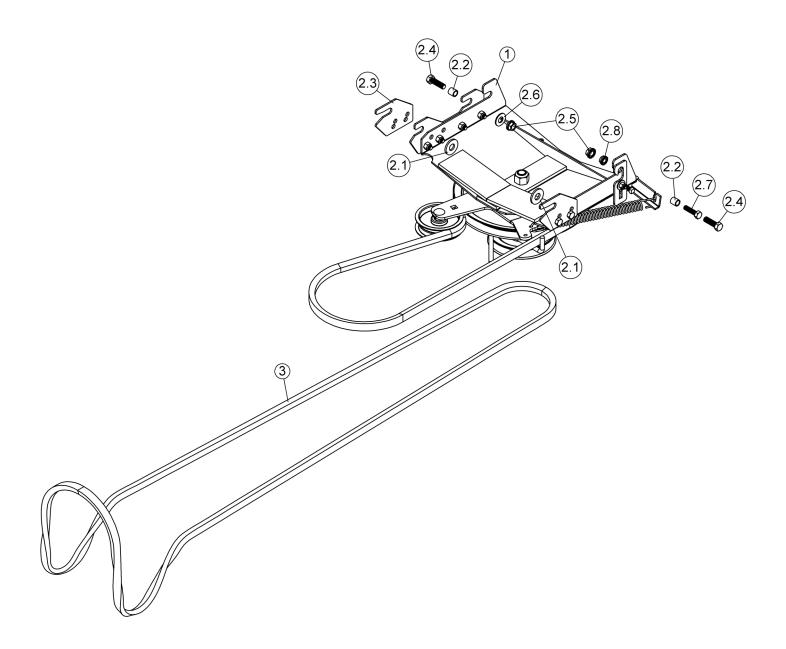
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N	NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Bras de tension assemblé (Compact) #501451 Idler arm assembly (Compact) #501451							
REF.	ENGLISH DESCRIPTION	DESCRIPTION FRANÇAISE	QTY.	PART#				
1	Idler arm	Bras de tension	1	104883				
2	Flat pulley	Poulie plate	1	102839				
3	Carriage bolt 3/8" n.c. x 1 3/4 " GR5	Boulon à carrosserie 3/8" n.c. x 1 3/4 " GR5	1	O/L (320NC.5P_3-8x1-3-4)				
4	Nylon Insert Lock Nut 3/8" n.c.	Écrou à garniture de nylon 3/8" n.c.	1	O/L (335NC.P_3-8)				
5	Flat washer 7/16" hole	Rondelle plate 7/16" trou	1	O/L (360.P_7-16T)				



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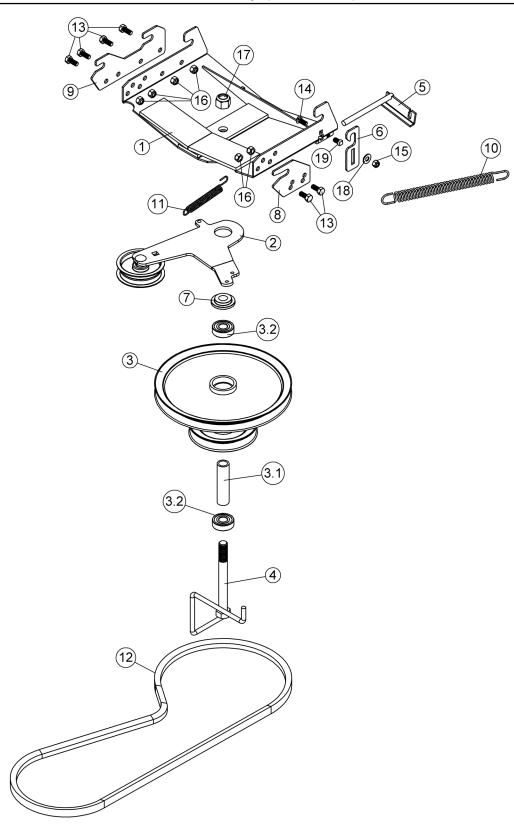
NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Mécanisme d'entraînement Nordet pour tracteur JD série LA100, D & E #700471-3 Northeast drive mechanism for JD tractor LA100, D & E serie's #700471-3



N	NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Mécanisme d'entraînement Nordet pour tracteur JD série LA100, D & E #700471-3 Northeast drive mechanism for JD tractor LA100, D & E serie's #700471-3							
REF.	ENGLISH DESCRIPTION	DESCRIPTION FRANÇAISE	QTY.	PART#				
1	Drive Frame Assembly (Northeast)	Chassis d'entrainement Assemblé (Nordet)	1	501450				
2	Hardware bag	Sac de quincaillerie	1	109326				
2.1	Washer	Rondelle	2	106822				
2.2	Sleeve	Douille	2	104886				
2.3	Support	Support	1	106821				
2.4	Hex. bolt 3/8" n.c. x 1 1/4" GR5	Boulon hex. 3/8" n.c. x 1 1/4" GR5	2	O/L (300NC.5P_3-8x1-1-4)				
2.5	Flange nut 3/8" n.c.	Écrou à bride 3/8" n.c.	2	O/L (334NC.P_3-8)				
2.6	Flat washer 7/16" hole	Rondelle plate 7/16" trou	1	O/L (360.P_7-16T)				
2.7	Hex. bolt 5/16" n.c. x 1 1/4" GR5	Boulon hex. 5/16" n.c. x 1 1/4" GR5	1	O/L (300NC.5P_5-16x1-1-4)				
2.8	Flange nut 5/16" n.c.	Écrou à bride 5/16" n.c.	1	O/L (334NC.P_5-16)				
3	V-Belt , B-136	Courroie en V , B-136	1	104889				

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#### NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Chassis d'entrainement Assemblé (Nordet) #501450 Drive Frame Assembly (Northeast) #501450



#### NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Chassis d'entrainement Assemblé (Nordet) #501450 Drive Frame Assembly (Northeast) #501450

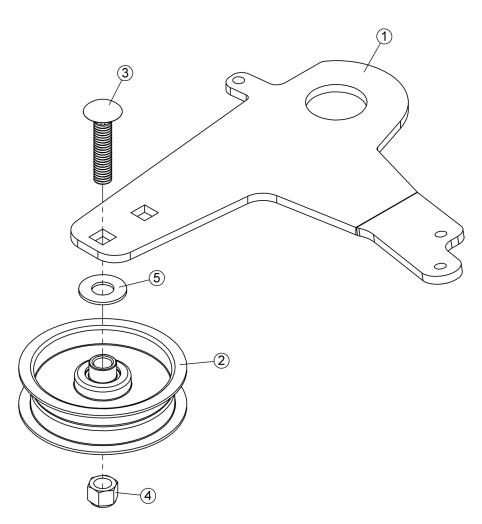
REF.	ENGLISH DESCRIPTION	DESCRIPTION FRANÇAISE	QTY.	PART#
1	Drive frame	Châssis d'entraînement	1	109308
2	Idler arm assembly (Northeast)	Bras de tension assemblé (Nordet)	1	501452
3	Double pulley inc. 102736 & 103035	Poulie double inc. 102736 & 103035	1	103040
3.1	Sleeve	Douille	1	103035
3.2	Ball bearing	Roulement à billes	2	102736
4	Belt guide	Guide-courroie	1	104043
5	Adjustment rod	Tige d'ajustement	1	104841
6	Latch	Loquet	1	104885
7	Flange washer	Rondelle à bride	1	102969
8	Support	Support	1	106821
9	Support	Support	1	109309
10	Spring	Ressort	1	102304
11	Spring 1/2"	Ressort 1/2"	1	102003
12	V-Belt , A-65	Courroie en V , A-65	1	104888
13	Hex. bolt 5/16" n.c. x 3/4" GR5	Boulon hex. 5/16" n.c. x 3/4" GR5	6	O/L (300NC.5P_5-16x3-4)
14	Carriage bolt 1/4" n.c. x 3/4 " GR5	Boulon à carrosserie 1/4" n.c. x 3/4" GR5	1	O/L (320NC.5P_1-4x3-4)
15	Nylon Insert lock Nut 1/4" n.c.	Écrou à garniture de nylon 1/4" n.c.	1	O/L (335NC.P_1-4)
16	Nylon Insert lock Nut 5/16" n.c. GR5	Écrou à garniture de nylon 5/16" n.c. GR5	6	O/L (335NC.P_5-16)
17	Nylon Insert lock Nut 5/8" n.c.	Écrou à garniture de nylon 5/8" n.c.	1	O/L (335NC.P_5-8)
18	Flat washer 5/16" hole	Rondelle plate 5/16" trou	1	O/L (360.P_5-16T)
19	Square head set screw 5/16" x 1/2"	Vis à pression à tête carré 5/16" x 1/2"	1	O/L (392NC.N_5-16X1-2)

O/L = Obtain Locally / Obtenir localement

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#### NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Bras de tension assemblé (Nordet) #501452 Idler arm assembly (Northeast) #501452

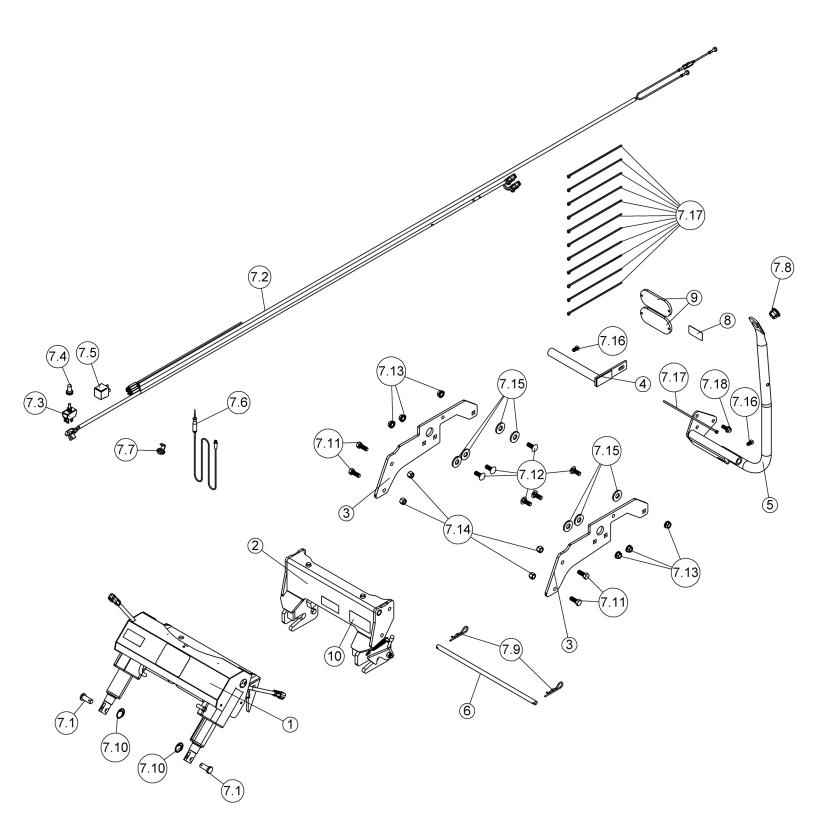
		1		
REF.	ENGLISH DESCRIPTION	DESCRIPTION FRANÇAISE	QTY.	PART#
1	Idler arm	Bras de tension	1	104883
2	Flat pulley	Poulie plate	1	102839
3	Carriage bolt 3/8" n.c. x 1 3/4 " GR5	Boulon à carrosserie 3/8" n.c. x 1 3/4 " GR5	1	O/L (320NC.5P_3-8x1-3-4)
4	Nylon Insert Lock Nut 3/8" n.c.	Écrou à garniture de nylon 3/8" n.c.	1	O/L (335NC.P_3-8)
5	Flat washer 7/16" hole	Rondelle plate 7/16" trou	1	O/L (360.P_7-16T)



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#### NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Sous-châssis avec relevage actuateur élec. pour tracteur JD série D&E #700700-1 Subframe with elec. actuator lift for JD tractor D&E series #700700-1



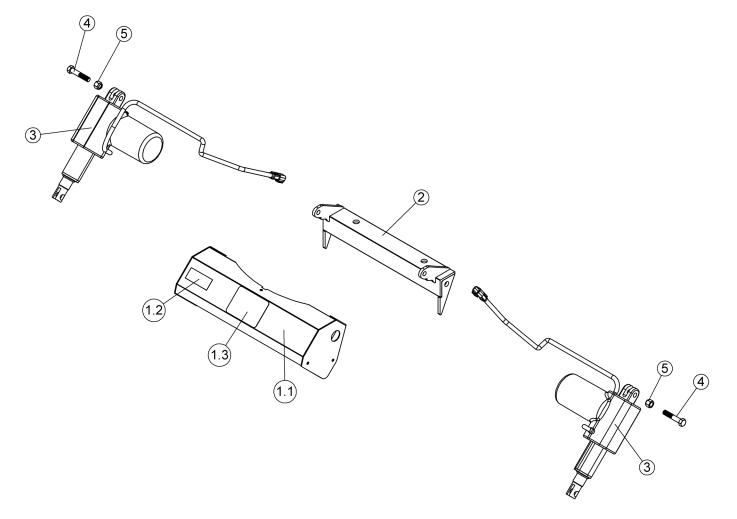
Sous-c	NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Sous-châssis avec relevage actuateur élec. pour tracteur JD série D&E #700700-1 Subframe with elec. actuator lift for JD tractor D&E series #700700-1								
REF.	ENGLISH DESCRIPTION	DESCRIPTION FRANÇAISE	QTY.	PART#					
1	Actuator Support Assembly	Support d'actuateur assemblé	1	501187					
2	Female hitch assembly	Attache femelle assembl/e	1	501290					
3	Support	Support	2	107114					
4	Cab support	Support de cabine	1	104878					

4	Cab support	Support de cabine	1	104878
5	Handle support	Support de manivelle	1	109304
6	Pin	Goupille	1	107117
7	Hardware Bag	Sac de Quincaillerie	1	109316
7.1	Pin	Goupille	2	107131
7.2	Wire assembly	Fil assemblé	1	107118
7.3	Switch	Commutateur	1	103381
7.4	Rubber boot	Capuchon de caoutchouc	1	103379
7.5	Relay	Relais	1	104405
7.6	Hi/low voltage tester	Testeur de haute/basse tension	1	105151
7.7	Instant connector	Connecteur instantané	1	105152
7.8	Plastic grommet	Oeillet de plastique	1	102063
7.9	Hair pin 3mm	Goupille à ressort 3mm	2	102617
7.10	Cotter ring	Anneau de retenue	2	107152
7.11	Hex. bolt 3/8" n.c. x 1" GR5	Boulon hex. 3/8" n.c. x 1" GR5	4	O/L (300NC.5P_3-8x1)
7.12	Carriage bolt 3/8" n.c. x 1 " GR5	Boulon à carrosserie 3/8" n.c. x 1 " GR5	6	O/L (320NC.5P_3-8x1)
7.13	Flange nut 3/8" n.c.	Écrou à bride 3/8" n.c.	6	O/L (334NC.P_3-8)
7.14	Nylon Insert Lock Nut 3/8" n.c.	Écrou à garniture de nylon 3/8" n.c.	4	O/L (335NC.P_3-8)
7.15	Washer	Rondelle	7	106822
7.16	Square head set screw 5/16" x 1/2"	Vis à pression à tête carré 5/16" x 1/2"	2	O/L (392NC.P_5-16x1-2)
7.17	Tie wrap 8" (black), 50lbs, Weather & UV-Resistant nylon 6.6	Attache de nylon 8" (noir) ,50lbs, Weather & UV-Resistant nylon 6.6	12	O/L (426-8)
7.18	Hex. flange bolt M8 x 1.25 x 20 GR8.8	Boulon hex. à bride M8 x 1.25 x 20 GR8.8	1	O/L (311.8.8P_M8X1.25X20)
8	Lift decal	Décalque de relevage	1	106124
9	Reflector (Pack of 2)	Réflecteur (Ensemble de 2)	1	106108
10	Model number	Numéro de modèle	1	REF.

O/L = Obtain Locally / Obtenir localement Part numbers starting with **500XXX** are not available for sale, however, separate parts are available for sale individually. Les numéros **500xxx** ne sont pas disponibles pour la vente. Au besoin, veuillez commander les numéros de pièces séparément.

#### NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Support d'actuateur assemblé #501187 Actuator Support Assembly #501187

REF.	ENGLISH DESCRIPTION	DESCRIPTION FRANÇAISE	QTY.	PART#
1	Actuators guard #107126 w/ safety dec.	Garde des actuateurs #107126 a/ déc. de séc.	1	108052
1.1	Actuators guard	Garde des actuateurs	1	107126
1.2	Decal caution hot surfaces	Décalque attention surfaces chaudes	1	107151
1.3	Decal pinch point	Décalque point de pincement	1	105946
2	Actuators support	Support d'actuateur	1	107116
3	Electric actuator	Actuateur électrique	2	107079
4	Hex. bolt 3/8" n.c. x 2" GR5	Boulon hex. 3/8" n.c. x 2" GR5	2	O/L (300NC.5P_3-8x2)
5	Nylon Insert Lock Nut 3/8" n.c.	Écrou à garniture de nylon 3/8" n.c.	2	O/L (335NC.P_3-8)

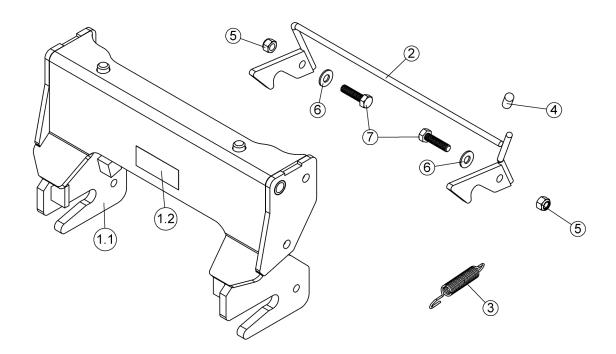


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#### NOMENCLATURE ET LISTE DES PIÈCES / PARTS BREAKDOWN & PART LIST Attache femelle assembl/e #501290 Female hitch assembly #501290

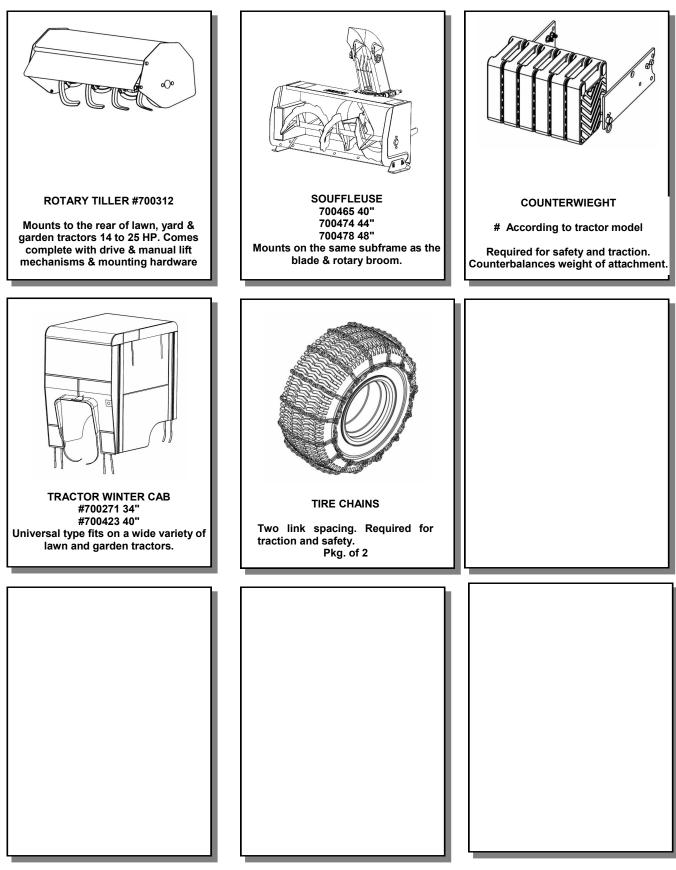
REF.	ENGLISH DESCRIPTION	DESCRIPTION FRANÇAISE	QTY.	PART#			
1	Female hitch #107115 w/ safety dec.	Attache femelle #107115 a/ déc. de séc.	1	108053			
1.1	Female hitch	Attache femelle	1	107115			
1.2	Decal caution hot surfaces	Décalque attention surfaces chaudes	1	107151			
2	Latch	Loquet	1	104818			
3	Spring 1/2"	Ressort 1/2"	1	102003			
4	Handgrip	Poignée	1	104825			
5	Nylon Insert lock Nut 5/16" n.c. GR5	Écrou à garniture de nylon 5/16" n.c. GR5	2	O/L (335NC.P_5-16)			
6	Flat washer 5/16" hole	Rondelle plate 5/16" trou	2	O/L (360.P_5-16T)			
7	Hex. bolt 5/16" n.c. x 1 1/4" GR5	Boulon hex. 5/16" n.c. x 1 1/4" GR5	2	O/L (300NC.5P_5-16x1-1-4)			



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## ATTACHMENTS



## NOTES




# WHEN PERFORMANCE

# & DEPENDABILITY

# ARE NON NEGOTIABLE!

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